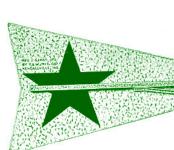
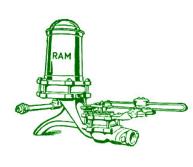
POWER WITHOUT FUEL

COMPILED BY ALAN C. KING



WINDMILLS



⇒ RAMS



WATER MOTORS

1889 - 1942

MONOGRAPH NO.7

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BELIEVE the windmill is about the thriftiest machine on our farm," remarked an old neighbor of ours recently. "It uses free power, which otherwise would go to waste, to do one of the most important jobs on our farm. Our big supply tank has never been empty except when we have drained it for cleaning. The mill requires attention only once a year for oiling and works for us winter and summer without a dollar spent for repairs."

Thrifty people in many lands have been using windmills to pump water ever since the Romans and Bohemians discovered something of their value as early as 700 A. D., and today American windmills, because of their high efficiency, go all over the world. Recent improvements permit pumping in lighter winds, which makes them useful more days in the year and also increase their output of water.

The velocity of wind required to start the mill pumping water depends to a large extent on the size of the cylinder used, many making the mistake of selecting one so large that its usefulness may be limited to a rather strong wind. It should be loaded to begin pumping in a light wind with a velocity of from six to eight miles an hour and to do its best work in a moderate wind or one that attains a velocity of around 15 miles an

A light wind shows its direction by the drift of smoke, rustles leaves and is felt lightly on the face. A gentle wind has a velocity of from eight to twelve miles an hour and is sufficient to extend a light flag and will keep leaves and small twigs in constant motion. Moderate winds, which blow from 13 to 18 miles an hour, move small branches and raise dust or litter. Fresh winds have velocities of from 19 to 24 miles and start small hardwood trees to swaying. For stronger winds the tension of the vane spring should be adjusted to turn the wheel automatically to an angle with the direction of the wind, which will reduce its speed.

The capacity of the windmill varies

according to the velocity of the wind, the diameter of the pump cylinder, the diameter of the wheel, and the lift required. By doubling the diameter of the cylinder, the capacity of the pump is increased four times.

With a lift of 100 feet, an eight-foot wheel with a two-inch cylinder would have a capacity of around 105 gallons per hour in a gentle wind, while a tenfoot wheel with a two and one-half-inch cylinder would have a capacity of approximately 160 gallons per hour.

One reason why my friend has obtained good results from the use of his windmill is that he was careful to follow the recommendations of the manufacturer in regard to its installation. A high tower gives the best possible wind exposure with the wheel well over 15 feet above all obstructions within 400

This farmer has a three-way pump which is protected from freezing with the water chamber and valve well below the platform. A float valve in his stock tank assures a supply and automatically turns off the mill when it is full. A turn of the valve can direct water into a nearby underground, hillside cistern in which he keeps a goodly reserve in case of several days of calm.

Outdoor supply tanks may be used in mild climates but in sections which have severe winters either an underground or well-protected supply tank is recommended. Dairy farmers in northern states have found it profitable to insure running water for drinking cups by placing a tank in the mow of the barn. barn is warmly constructed, the heat from the stock will keep the water from freezing, particularly if the precaution is taken to remove the flooring from below the tank.

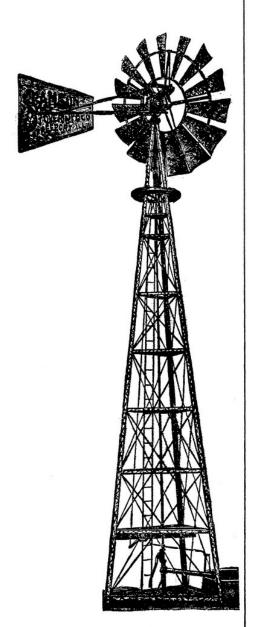
When there is no other convenient place for the storage tank, it can be placed in the attic of the house but the strength of the floor joists in any building should be carefully considered in choosing the size of tank. It should be remembered that water is heavy, weighing more than eight pounds to the gallon, and it requires strong construction to support one of large capacity. A drip pan with a drain pipe is always recommended for use under a tank located in a building.

If it is desired to have water pumped from a spring or stream so the windmill cannot be placed conveniently over the source of supply, one of the special type shallow well pumps may be used. check and waste valve should be supplied where the pipe branches off for the field tanks so that it can be drained when not used in freezing weather.

When on the farm we found an extra windmill in the back pasture especially useful for dry and young stock which were kept there. With no buildings or

trees within close distance the tower was only 20 feet high and an automatic regulator attached to the float in the tank controlled the windmill so that it was always well filled with water and required but passing attention.

In sections where there is considerable wind at all times during the growing season a substantial acreage may be irrigated if a sufficiently large reservoir is maintained. One Great Plains farmer with a 16-foot windmill and storage capacity for 47,000 gallons finds it profitable thus to provide water for 20 thirsty acres. He, too, says with my friend, "Our windmill is thrifty."



Wind Electrics 47 Years Ago and Now

The American farmer and his wife are electricity conscious. They have read about great hydroelectric projects, they know that money at low interest rates is available for the extension of rural lines, and they have some reason to believe that society as it functions today in the U. S. A. aims to establish electric light and power as one of the bases of the American standard of living, in or out of urban centers.

What many of these farm families are not yet aware of is that high-line current is an economic impossibility where there is sparse population and no opportunity to develop much above a lighting load. Yet with expectations high and no understanding of the limitations of high-line electrification, many farmers are today refusing even to purchase gas-engine powered washers because they expect to be able to use an electric machine soon, in fact very soon.

There probably never will be a time when high-line current will be available for ranch service out in the cattle country, nor will there be many grain-farming sections of relatively large farms and few homes per mile where high-line current will pay. Yet that does not mean that electricity is an unattainable dream for those in such regions. The isolated plant, either engine, or wind-driven, is perfectly practicable. Tens of thousands are in use, and more will be sold in the future as comprehension of the place of the high-line and that of the isolated plant are better understood.

Right now, wind-electric plants are "news," because to many they are novel, and the allure of free power from the wind is irresistible. Yet wind electric plants are not new. In fact the group illustration on this page is reproduced from a description of such a plant published in the February, 1891, issue of Farm Implement News, 47 years ago. Mr. Marsh, our editor then, commented about the possibilities of electricity on the farm in the following discussion in this old issue:

"We believe that the practical lighting of country houses with electricity generated by wind power is a possibility, and that it will be successfully accomplished before the expiration of this century, unless meantime some better plan of lighting such houses than any now in use shall have been discovered.

"The writer well remembers when pine knots in the open fire place of a farm house disputed the use of the tallow dip or of the rag wick in a grease dish, the pine knots having the preference so long as they lasted; and our great men who all got their education by the light of the latter, according to their biographies, were more favored than the rest of us who couldn't always get the pine knots. After the candle came the lamps which used the 'burning fluid,' and finally coal oil, kerosene, with the various improvements in refining it and in the lamps for burning it, following. Probably nothing is

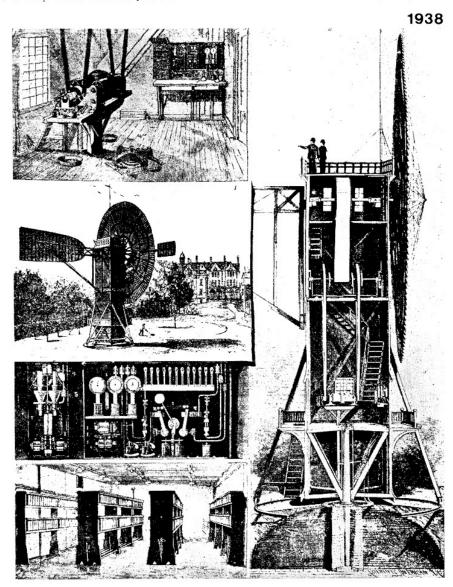
as yet any better for lighting farm houses and residences not connected with coal gas than refined kerosene oil and the best lamps. Gas machines, which simply vaporize gasoline, are not fully satisfactory, because the burners throw off too much smoke in combustion.

"Fifty years ago (in 1841) but few residences in cities were lighted by coal gas, and a dozen years ago the idea of the practical use of electricity for such purpose was derided by the newspapers, because Edison had been so slow in fulfilling his promises, and gas manufacturers were confident that their business would not be disturbed by the innovation, the electric light being then regarded generally as a curiosity, the proper thing to attract attention in front of a theater or in the office of a hotel, but not for practical lighting.

"It is only about a dozen years since the

Northern Illinois Hospital for the Insane made a contract with the Elgin Gas Company, the terms of the contract being that the said company should put in mains reaching out to the institution and furnish gas at a stipulated price, and that the hospital authorities should take and pay for same for a term of ten years. At the execution of the contract the writer, one of the trustees, objected to the length of the term, because, possibly, meantime electric lighting might become so practical that the institution would prefer it and suggested reducing the term to five years. To this the gas man readily consented, having, as he said, no fear of any trouble in that direction; but at the end of five years an electric plant was supplying better light to the institution at the same or less cost, much to the chagrin of the representative of the gas company.

"If within the next ten years, wind mills



A wind electric plant of 1891, owned by Charles H. Brush of Cleveland, Ohio. Illustration reproduced from the February, 1891, issue of Farm Implement News. The generator had a capacity of 12,000 watts. The battery consisted of 408 cells each of 100 ampere-hours capacity. The current range was 70 to 75 volts. The tower weighed 80,000 lbs. and was supported on a collar on the gudgeon and rotated on the track. The plant had been in operation two years when this description appeared.

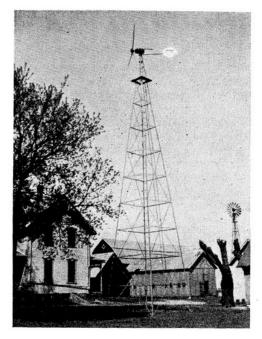
should be furnishing practical light to country houses by supplying storage batteries with the necessary electricity, it would not be anything more wonderful or difficult, apparently, than what has been accomplished during the last decade in the same line. Two or three years ago we noticed from time to time in the Farm Implement News the experiments that were then being made in France and Great Britain, particularly in Scotland; cottages and detached buildings were successfully lighted with electricity furnished by wind power; but the chief difficulty then, as reported, was in the imperfection of the storage batteries and not in the power. Other and various experiments have been made since, and while probably nothing sufficiently practical for ordinary use has been developed, progress has certainly been made to the extent that we fully believe the time is near when the thing will be accomplished."

Note that nearly half a century ago, it was recognized that the *storage battery* was the weak link in the isolated plant. It still is, but there is evidence that batteries now being built are so much more enduring that the high cost of battery depreciation is no longer a problem where the size of battery is in harmony with the generator capacity and the charging rate. This fact was brought out in the Fred Hawthorn article on wind plants published in our Feb. 10 issue.

Probably nothing "put over" the wind electric plant more than the development of the 6-volt farm radio of the Zenith people a few years back, coupled with a simple inexpensive wind charger available to keep the battery full. Farm folk wanted better radios, and the farm boys were simply hypnotized by the wind chargers. So "Dad" bought, and everywhere one goes through the country, one sees those little airplanetype propellers revolving smoothly and knows that some farm home has been inoculated with the virus of the wired circuit sustained by free wind.

Much thought has been devoted in recent years to the problem of governing wind electrics, for the wind that drives them is a very inconstant and fluctuating element, and line surges must be controlled if light filaments and motor windings are not to be burned out. The problem of charging in light breezes was pretty well solved with the development of the airplane propeller type of wheel by the Perkins and Bucklen interests, whose patents are now owned by the Universal Battery Co.

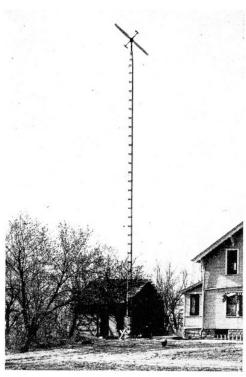
The first plant to control speed and hold it below dangerous velocities in high winds, so far as we know, was the Jacobs. This control is effected by a centrifugal governor which varies the angle of the blades as they face the wind, turning them edgewise as the speed increases. This patented method has proved quite effective, for the company vouches for the fact that none of the many large generators it has sold ever has burned out. The propeller speed is held under 300 R.P.M. with its direct-driven units and the



A Jacobs wind electric erected May 7, 1937, on the farm of H. A. Messerschmidt near Montello, Wis.

generator is designed to operate at this slow speed.

But there are more ways than one of skinning a cat. Not long ago, the Universal Battery people obtained a patent whereby the blade angle is altered not by centrifugal



A Wincharger mounted on a guyed mast type of tower. These are less expensive than the self-supported type tower.

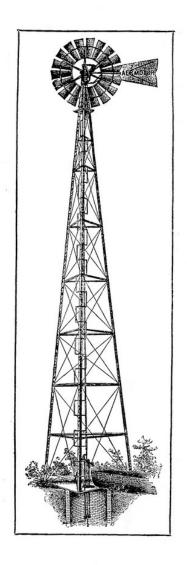
force but by the varying electrical resistance of the batteries as the charging rate increases with the speed of the wheel.

Another approach to the same end is noted in a recent patent issued to Palmer C. Putnam of Harwich, Mass., wherein the temperature of the generator varies the "angle of attack of the blades." When the generator runs faster, it gets hotter, and that turns the blades edgewise.

Wincharger Corp., which put out the first 6-volt inexpensive units in such great quantities and now is pushing the larger plants energetically, depends upon centrifugal control of braking flaps rather than upon varying the attack angle of the blades. When their propeller reaches maximum speed, the balancing brakes are turned to expose their flat surfaces to the air, and this controls the speed.

Other wind electric companies may have devised other methods of controlling propeller speeds, but if so we are not familiar with them.

So nearly a half century after workable wind electric plants were designed and built, we find the business taking on new life and receiving general acceptance as a practicable and economical means of obtaining electricity beyond the stretch of the high-lines. Today farmers are lighting their homes, milking their cows, refrigerating their food and operating stokers with current generated cheaply and reliably by the wind.



FREE BOOK ABOUT WINDWILLS

When you want a Windmill, don't buy the first you see. Learn all you can about them. Send for our book.

We have issued a book that tells all about windmills. It begins with the Dutch windmills of 1400, and ends with the Aermotors of 1901. It contains 125 pictures to show you what windmills should do and what they should be. It tells all that invention has done for them. When you read this book you will know all that anyone knows about windmills. You will know the right kind from the wrong kind, and know all the differences. To avoid a mistake, don't buy without reading it. The book is free--simply write for it.

COVERED BY FIFTY-FIVE PATENTS

When you know all about windmills you will buy none but the Aermotor. That is why we publish this book. We learned what it tells you before we made the first Aermotor. We learned it by making 5000 accurate experiments with 65 kinds of windmills. We have proved to a certainty just what is needed to get the utmost out of a windmill. We have discovered some hundreds of facts that no one else knew, and we have covered our discoveries by 55 patents.

We thus make a windmill that gets power from the slightest breeze. That is why the Aermotor is known as "The wheel that runs when others stand still."

We make a windmill that regulates itself; that calls for no attention, save oiling. In a zephyr or a gale the Aermotor pump maintains the same speed. A simple attachment stops it automatically when the tank is full and starts it when the water lowers.

And it lasts. Durability is of enormous importance in a wheel that may revolve 200,000 times daily.

HALF THE WORLD'S TRADE

We came into a field occupied by many great makers of windmills, backed by millions of capital. We came in without money, and in twelve years have captured half the world's windmill trade. Countless thousands of Aermotors now dot every country of the earth. We have done that by simple merit; by making what no one else can make.

We now make so many, and have so much labor-saving machinery that no one can compete with us, even in price.

WRITE FOR THE BOOK

Our book tells the features that control for us half the world's trade in this line and will win your trade when you know them. And if you buy without knowing them, you will never cease to regret it.

For your own sake we ask you to read what our book tells about windmills, before you select one. Write for it now, before you forget it. A postal card will do.

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We have another book about Power Aermotors for doing all sorts of work—for grinding, for sawing, for cutting feed, shelling corn and running many kinds of machinery. This book is free, too. Also a book about Pumps, Tanks, Substructures, Pipes, Fittings and all sorts of Water Supply Goods. We make 160 Tons of Piping daily.

The Auto-Oiled Aermotor

A REAL SELF-OILING WINDMILL

With Duplicate Gears Running in Oil

A year's supply of oil is sent with every Aermotor. Empty this can of oil into the gear case when the mill is erected, and you need not think about oiling again for a full year. The oiling arrangement is complete in every detail and perfectly automatic.

A constant stream of oil flows on every bearing. The shafts run in oil. Every cog is covered with oil. There is oil everywhere, yet none escapes, because all surplus oil flows back into the gear case to be used over and over again.

Every Working Part is Constantly and Completely Oiled



The illustration below enables you to look thru the gear case and helmet and see the interior parts of the motor. The horizontal lines in the gear case indicate the oil and they show how the lower part of the large gears is always submerged in the oil. As the gears revolve they carry a flood of oil up onto the pinions. Some of this oil flows off into the bearings on each side of the pinions, some of it runs down into the bearing for the large gears, a part of it flows out into the arm which supports the wind wheel and oils the bearing and thrust washers within the hub. A small part of it is picked up by the ring oiler and deposited on the shaft which carries the guide roller and the upper ends of

the pitmen. Every working part is fully and constantly oiled. Friction is

practically eliminated and the Aermotor runs in the lightest breeze. This is most important in the summer months when the winds are frequently very light.

Phantom View of the Motor

The ability of the Aermotor to run in light winds is due to some very important features which are most perfectly worked out in this windmill. First and most important is the correct design of the wheel. The proper size, shape, curvature and angle of the sails were determined by most exhaustive experiments. Added to the correct design of the wheel, is its ability to face up to the lightest winds. The turntable is small and well oiled so that the mill is very sensitive to the direction of the wind. When perfect lubrication is added to the best that is possible

in design and construction, the result is a windmill which gives the best and the most service.

More water is pumped by Aermotors, for stock and domestic purposes, than by any other kind of pumping machinery. They do their work silently, surely and

satisfactorily. You cannot travel far today without seeing an Aermotor standing out as the most prominent object in the landscape. Go to any any part of the inhabited world and you will find the Aermotor there ahead of you. They are used everywhere because they have been found to be the most economical and most reliable device for pumping water.

The Helmet, or Hood, covers all of the working parts of the mill. No rain can get in to flood out the oil. No dust can blow in to grind out the bearings. No oil can splash out.

AERMOTOR CO. CHICAGO

AERMOTOR CO. CHICAGO DES MOINES KANSAS CITY MINNEAPOLIS OAKLAND

A WONDERFUL SUCCESS

"Nothing succeeds like success," they say, but where success is constant and increasing there must be some unusual merit back

of it. The continued success of the Auto-Oiled Aermotor is based entirely on merit. It has been made better and better year after year. Improvements have been added as experience has shown the way. The Auto-Oiled Aermotor ALERMOTOR of today is a wonderfully durable and

efficient windmill.

The Aermotor Company, more than 12 years ago, solved the problem of complete self-oiling for windmills in such a way as to make the system absolutely reliable. The oil circulates to every bearing and returns to the reservoir with never a failure. There are no delicate parts to get out of order. The double

gears run in oil in a tightly enclosed gear case.

KANSAS CITY

AERMOTOR CO. DES MOINES OAKLAND

MINNEAPOLIS

1935

1927

IMPROVED AERMOTOR

The Windmill for Economy

There is no windmill which

will give so many years of satisfactory service as the Improved Aermotor. This is the verdict of windmill dealers and

users all over the world.

The following quotation is from a recent letter written by a prominent Texas ranch owner: "I have been using Aermotors for 20 years and now have 20 of them on my ranches. The upkeep on them is practically nothing. They will run in less wind than any other windmill. I have bought nothing but Aermotor mills for the last 15 years. When I have erected an Aermotor over a well my water troubles are over."

Hundreds of thousands of Aermotor users have had the same long and satisfactory experience. You can do your customers no greater favor than to sell them an Aermotor, or where electricity is available, an Aermotor Deep Well Electric Pump or Automatic Water System. We make only the most dependable pumping equipment.

AERMOTOR CO.

2500 Roosevelt Road, CHICAGO

BRANCHES:

Des Moines

Dallas

Kansas City

Oakland

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Tremendous Power from the Wind

THE Aermotor Co. is now making a self-oiling windmill 20 feet in diameter. If you have a well 1000 feet deep, or if you want to raise a large quantity of water from a shallower well, this is the windmill you need. This new Auto-Oiled Aermotor weighs nearly 2½ tons without the tower. It is a giant for power.

Whatever your water requirements may be there is an Auto-Oiled.

> size for the work. They are made from 6 feet to 20 feet in diameter. Use the smaller sizes for the shallow wells and the larger ones for the deep wells or large quantities of water. Our tables, sent upon request, tell you just what each size will do.

Aermotor of the right

The Improved Auto-Oiled Aermotor, the genuine selfoiling windmill, is the most economical and the most reliable device for pumping water. It works every day and will last a lifetime.

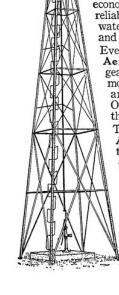
Every size of Auto-Oiled Aermotor has double gears running in oil. All moving parts are fully and constantly oiled. One oiling a year is all that is required.

The Auto - Oiled Aermotor is made by the company which originated the steel windmill business. For full information write

AERMOTOR CO. 2500 Roosevelt Rd. CHICAGO

Branch Houses: Dallas Des Moines Oakland, Kansas City Minneapolis

1928





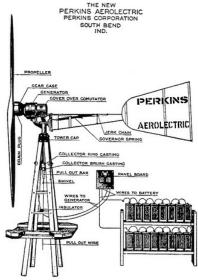
New Aerolectric

P OWER from the wind is now being used to give the farmer electricity. The plant shown here has been developed by the Perkins Corporation of South Bend, Ind., in the last three years. During this time a great deal of experimenting has been done. Early efforts proved the possibilities of using wind power for generating electricity.

Recently a departure was made from the earlier ideas and the aeroplane type propeller was adopted, in place of the regulation wheel. By the use of a scientifically designed aeroplane type propeller that weighs only 18 pounds, more current can be generated than that obtained from a 14-foot wheel weighing 400 pounds.

"The important advantages derived from the use of this light propeller," says the manufacturer, "are: the lighter weight construction of mechanism, less than 300 pounds, as compared with 1,500 pounds.

"All danger from storms is practically



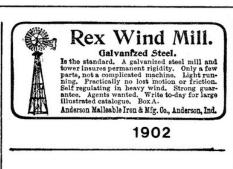
eliminated, except cyclones, the propeller exposing but five square feet of surface to the wind, while the 14-foot wheel exposed 95 square feet.

"We do not hesitate to recommend this plant to any one not requiring to exceed 50,000 to 60,000 watts a month on the average the year 'round, as many plants now in operation are furnishing this service which is far more than used by the average farmer, according to the United States Government statistics."

The Aerolectric is intended for lighting house, yard and barns and for operating electric fans, irons, washing machines, vacuum cleaners, water pressure systems, etc.

Any motor up to one and one-half horsepower can be driven by the Aerolectric, according to the manufacturer. This will include milkers, separators, shearing machines, grinders, etc. It is said the Aerolectric does this with virtually no expense and a minimum of attention.

1925



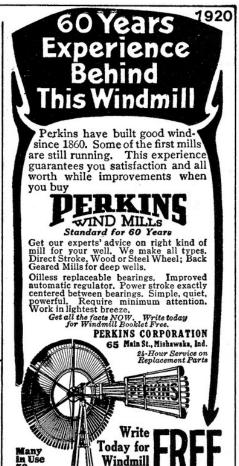


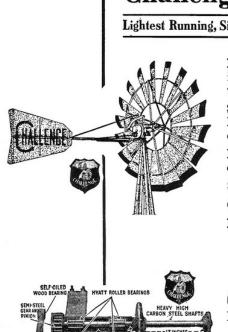


1923

1908

1903





Challenge Self-Oiling Mill

Lightest Running, Simplest, and Most Durable Mill Made

Five Large HYATT Roller Bearings. (Same as used on your tractor or automobile.)

Semi-Steel Gear, Pinion, and Rocker Arm. (25% stronger than cast iron.)

Large Oil Reservoirs that hold one or two years' supply.

Self regulating and storm proof.

Oil but once everyone or two years.

Easily repaired — Easily erected.

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CHALLENGE COMPANY 181 River Street Batavia, Ill.

Manufacturers of CHALLENGE Engines, Wood Saws, Feed Grinders, Ensilage Cutters, Pumps, Cylinders, Tanks, Corn Shellers.

Branches — Kansas City, Mo. — Omaha, Nebr., Minneapolis, Minn.

The Dandy Irrigator Wind Mills

NOTHING TO COMPARE WITH THEM

Note its Simplicity, Compactness, Immense strength

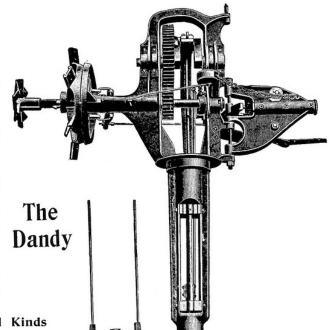
Brass or Graphite Bearings.

Roller Bearings for Turn Table.

Heaviest and Strongest Wind Mill ever offered for sale.

It is everlasting and has no equal.

Headquarters for all Kinds of Water Supply Goods.



This cut shows the working and wearing parts of our large sizes of Dandy Mills.

They are particularly adapted for irrigation pumping.

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KANSAS CITY, - MO.
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Challenge Wind Mill & Feed Mill Co., Batavia, Ill.

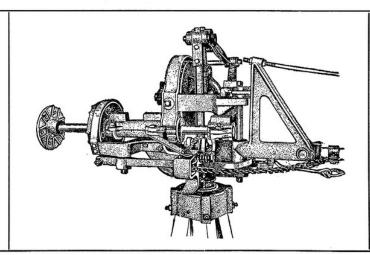
1903

BEST TO BUY — BEST TO WORK

Look Carefully at the Best

Windmill Head

Ever Made



See that

Extra Bearing

on the Wheel Shaft and the

Center Lift Crank Roller Rim Gears

and other good things

DEMPSTER MILL MANUFACTURING CO.

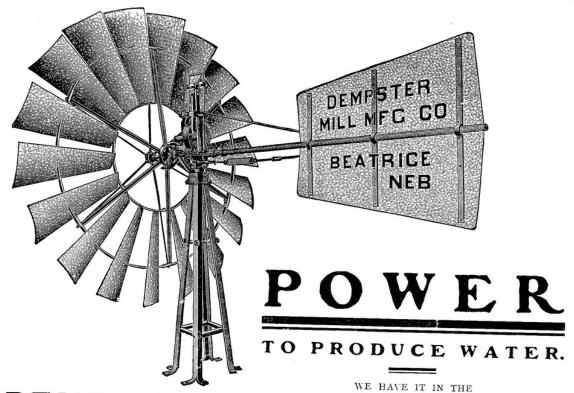
FACTORY: BEATRICE, NEBRASKA

Branch Houses:

Omaha, Neb. Kansas City, Mo.

Mention Department "A" when you write

Sioux Falls, S. D.



DEMPSTER STEEL WIND MILL

Sizes: 6 to 16 feet.

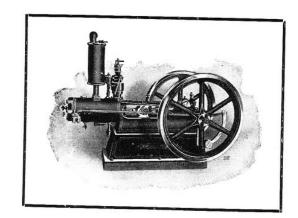
WE MANUFACTURE A COMPLETE LINE

WATER SUPPLIES

STEEL WIND MILLS AND TOWERS. VANELESS AND SOLID WHEEL MILLS. PUMPS, CYLINDERS, TANKS, ETC. We can please you. Try us.

If you wish to be independent of the varying winds, get a **Dempster Gasoline Engine**. Made in 2, 3½, 6, 8 and 16 H. P. They are very simple, being free from the intricate devices which characterizeso many engines. **They are Powerful and Reliable.**

Dempster Well Machinery affords the best way of making wells in any formation. You can use Horse Power, Steam, or Gas Engine. We will gladly send illustrated reading matter concerning any of our goods and supply any imformation which we can give.



Dempster Mill Mfg. Co. FACTORY: BEATRICE. NEB.

Branches: Kansas City, Omaha, Sioux Falls, South Dakota.

)EMPSTER

No. 12

Self-Oiling Hyatt Roller Bearing **Back Geared** Windmill

Perfectly lubricated and well regulated. Straight Lift gives greater power

with less wind effort. Write for Large Circular Positive Brake

Works More Days Pumps More Water



Hyatt Roller Bearings Two Pitmans Two Strokes Easy Running

Manufactured by DEMPSTER MILL MFG. CO.,

BEATRICE,

Branch Houses

Kansas City

Omaha

Sioux Falls

Denver

Oklahoma City

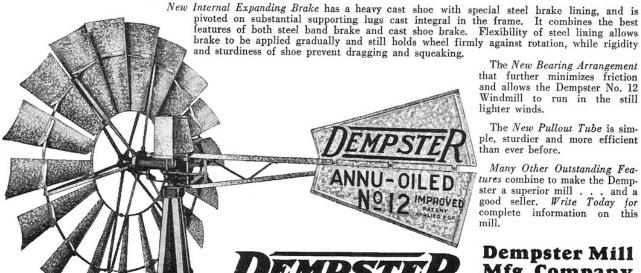
1924

NOW... NEW IMPROVEMENTS 1931

. Make This Mill a Better Seller!

TUNE in on the Dempster Breakfast Hour Program over Station KFAB, Lincoln, Nebraska, Every morning, 7:00 to 7:30 A.M.

ALWAYS a step ahead . . . the Dempster No. 12 Annu-Oiled Windmill now boasts many new outstanding improvements . . . which will be very effective in increasing sales. Among these are the New Internal Expanding Brake—the New Bearing Arrangement and the New Pullout Tube.



The New Bearing Arrangement that further minimizes friction and allows the Dempster No. 12 Windmill to run in the still lighter winds.

The New Pullout Tube is simple, sturdier and more efficient than ever before.

Many Other Outstanding Features combine to make the Dempster a superior mill . . . and a good seller. Write Today for complete information on this

Dempster Mill Mfg. Company

Beatrice, Nebr.

Branches: Omaha, Nebr.; Kansas City. Mo.; Oklahoma City, Okla.; Denver, Colo.; Sioux Falls, S. Dak.; Amarillo, Texas; San Antonio, Texas.

NO. 12 ANNU-OILED

WINDMILL

ELGIN WINDMILLS

Easier Sales — More Profits

New Elgin Model R-Streamlined, with Timken roller bearings, machine cut gears, adjustable stroke, fewer working parts, longer guarantee, lower cost. . . . Sell the mill that government engineers selected over all other makes for the largest farm project of 1937.

Dealers: Write Elgin for New Catalog "A" on Most Complete Line Windmills, Electric and Engine Driven Pump Jacks.

ELGIN WINDMILL COMPANY, Elgin, Ill. DALLAS

MINNEAPOLIS

KANSAS CITY

HOUSTON

1939

UNIVERSAL LIGHT AND POWER PLANTS



Oil-bath Elgins are tornado-tested shipped completely assembled with Free 5 ft. tower top, pump-red, oil.

Driven by the wind and constructed to operate smoothly with virtually no attention, Universal wind-driven Light and Power Plants offer the convenience of economical electricity. Made for both 32 and 110-volt service, and special 6-volt models for charging radio batteries. Many of your customers are live prospects for this type of equipment. equipment.

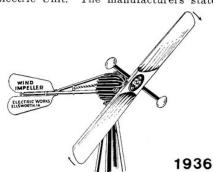
UNIVERSAL BATTERY COMPANY

3248 South LaSalle Street CHICAGO, ILLINOIS

1936

New Wind Electric Plant

The Wind Impeller Electrical Works, Ellsworth, Iowa, announce that they are in production on their new Wind Driven Electric Unit. The manufacturers state



that this new unit has many advanced engineering features. It is self-controlled, preventing it from charging or over-loading batteries in the higher winds. It is offset so that the wind pressure will automatically fold it out of the wind when storm winds are blowing.

An important feature of this unit is the inside and outside air-cooled generator. On its high tower the Wind Impeller generator, with deep air-cooled vanes allowing the free circulation of air, keeps remarkably cool and produces a high output even in the extreme warm weather. High powered propellers with fly weight stabilizers produce maximum power and even charge rates in all winds.

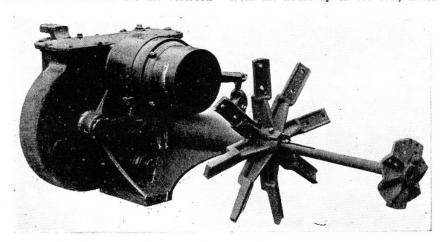
The Wind Impeller plant will be sold through dealers and offers excellent sales possibilities in rural communities. 32volt plants are available in sizes from 1200 to 2400 watts. Price range of 32-volt plants is from \$488 to \$710, f. o. b. factory, including tower and complete set of large batteries. 110-volt plants are available in sizes from 2400 to 4800 watts.

Wind Generates Electricity

FOR more than twelve centuries man has used wind power in various ways -thru the windmill for water pumping and by sails to propel ships. However, during the last few years this same power has been put to work generating electricity for use in isolated places, especially on farms where electricity is not available.

Shown in one of the accompanying illustrations is a wind power electric generating outfit installed on a farm, while the second illustration shows the generating mechanism with the gear case cover removed. This windmill generates electricity when conditions are favorable and stores it for use as needed. The wind wheel is 14 feet in diameter and is set on a tower 50 feet high. The outfit includes the wind wheel, generator, switchboard, battery and tower. The wheel develops as high as three horsepower in a 30 miles per hour wind.

From the generator the current is carried thru a collector brush to a panel board and storage batteries set in a house convenient to the tower. The panel has an automatic device that cuts in as soon as the wind is fast enough to begin charging, which is six miles an hour. The batteries are the reservoir which is sufficient to light the average farm for eleven days without wind. The tower can be erected at any distance from the house up to 600 feet, which



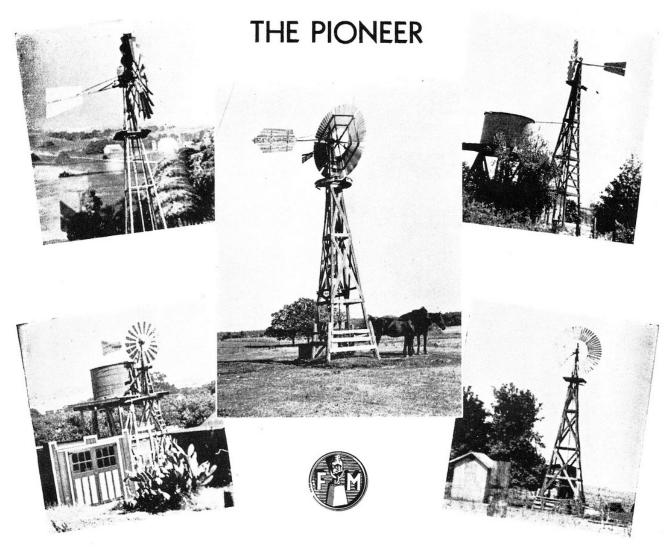
The Generating Apparatus That Is Mounted on the Windmill.

into which the current is "pumped" and from which the current may be drawn.

The outfit charges in winds ranging from six to thirty miles an hour. The battery capacity is 240 ampere hours,

permits the selection of a location on higher ground.

Fairbanks-Morse Eclipse Windmills



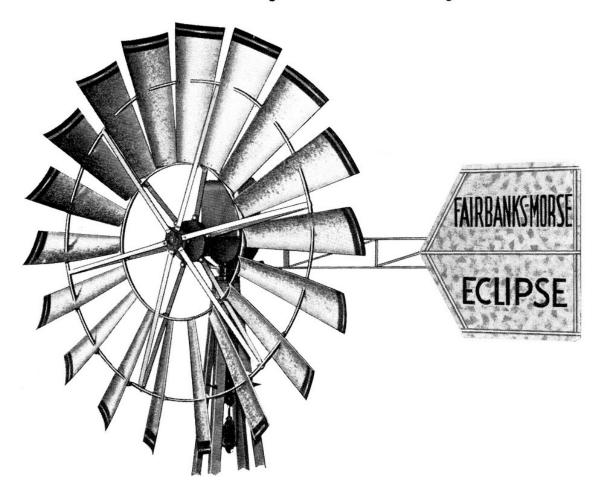
For over sixty years Fairbanks-Morse Eclipse Windmills have furnished low cost power for Suburban homes and farms. Even today with highlines transversing most of the country the Windmill has a very definite function. Once installed, there is practically no operating cost, for the air is free. Windmills are therefore, the most economical source of power for keeping stock tanks filled and for irrigating fields.

It is possible to install Fairbanks-Morse Eclipse Windmills in connection with a Fairbanks-Morse Deep Well head where a pressure system is desired to furnish water for the home. When the well casing is 6" or more in diameter and it is possible to install a Windmill on the same well with a Fairbanks-Morse Ejector pump. Fairbanks-Morse also offer a complete line of pump jacks and hand pumps with Windmill attachment.

A Windmill installed with elevated tank will itself furnish water pressure for homes provided the tower is located higher than the highest point in the home from which water would be furnished.

STANDARD F-M ECLIPSE WINDMILLS

Self-Oiling-Roller Bearing



Made in two sizes—8 ft., and 10 ft. All sizes have adjustable strokes.

The Eclipse is an easy running, quiet operating selfoiling roller bearing windmill that faithfully fulfills the tradition of Eclipse durability and performance.

SIMPLE IN DESIGN: No complicated parts — no surplus weight — sturdily built.

TWIN GEARS: Both main gears and pinions are machine cut stub tooth gears. Load and strain are carried equally by both gears, overcoming excessive wear. This results in balanced action.

ROLLER BEARINGS: Two on the wheel shaft and one split type replaceable babbit bearing on the gear shaft. These greatly contribute to the efficiency of the mill in operation.

SELF-OILING: Pivot housing serves as an oil reservoir, keeping the wheel shaft and crankshaft bearings flooded with oil at all times. The main gears, pinion and lower crank arm bearing likewise operate in a bath of oil. (See sectionalized view). The crosshead assembly is lubricated thoroughly by means of a displacement type plunger.

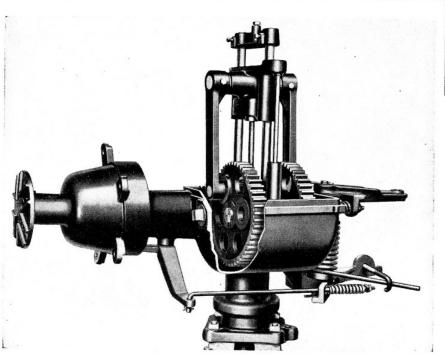
SEALED HOUSING: The mechanism of the mill is protected from dust, rain, sleet and snow by a hood of heavy, rust-proof galvanized steel. Packing, cemented in the groove around the edge of the hood, forms an effective seal when the hood is clamped in position. Prevents contamination of the oil.

TURNS IN LIGHT BREEZE: The roller bearing construction, coupled with the perfect lubrication of the mill, insures an easy operating internal mechanism. The Eclipse starts sooner, pumps longer!

SELF REGULATING: The speed of the mill is automatically regulated by a coil spring governor so that the correct wind wheel speed and number of piston strokes per minute are maintained. Governing action starts when the wind exceeds 18 miles an hour and when the mill reaches a dangerous velocity — 25 miles an hour or more — the mill is swung completely "out of gear."

BALL BEARING TURNTABLE: Standard equipment on all mills. Makes it possible for the vane to turn the mill into the wind on the slightest breeze.

HAND PULLOUT: The hand pullout rod is brought down outside of the pivot pipe. This prevents friction with the moving pump rod and resultant excessive wear.



TO FARMERS WITHOUT PRIORITY TO OTHERS WITH PRIORITY

ADJUSTABLE STROKE: The 8 ft., and 10 ft. sizes have adjustable strokes. Change of stroke may be made without difficulty—no new parts required—no change of gears. Crimped end for additional

strength.

WIND WHEEL: Sails are made of special stiff, galvanized steel, permanently curved — substantially riveted in shape.

WHEEL GIRTS: The wheel girts are bolted to the wheel arms and the arms are bolted to the wheel spider by means of 3/8" galvanized machine bolts. Galvanized lock washers are provided so that when the bolt nuts

lock washers are provided so that when the bolt nuts are tightened they cannot work loose.

REGULAR EQUIPMENT: With each Eclipse windmill are furnished 36 feet of wood pole, a swivel, bed and guide plate, ball bearing turn-table, pump slide, and pullout lever. Limitations on shipping containers may make it impossible to include a filling of oil. In this case use any brand of SAE No. 10 oil.

BRAKE: Heavy cast construction brake shoe acting on inside of spider thus eliminating freezing and breaking in cold weather.

PUMPING CAPACITIES STANDARD ECLIPSE WINDMILLS

	8 FT. ADJUSTABLE							
	6' St	roke	4½' Stroke					
Cylinder	Gal. per Hour	Feet Head	Gal. per Hour	Feet Head				
1 3/4	100	225	85	250				
1 1/8	120	190	100	230				
2	145	165	115	195				
2 1/4 2 1/2 2 3/4	170	140	145	170				
21/2	220	115	175	145				
2 1/4	255	105	215	120				
3	310	95	260	105				
31/2	430	80	340	95				
4	550	65	440	75				
4 1/2	710	50	540	60				
5	875	35	765	45				

SELECTI	ON TABLE	3	
Description	Outfit No.	Approx. Shpg. Wt. Lbs.	List Price
8' Eclipse Windmill	*8262A	380	\$64.75
10' Eclipse Windmill	*8263A	500	96.50

^{*}Mills are complete with wheel, 3 lengths wood rod and couplings, pumpslide, windlass, bed plate and splice plates with bolts.

		10	FT. AD	JUSTAI	BLE		
	8" Stroke 7"		7" St	roke	6" Stroke		
Cylinder	U. S. Gals. per Hr.	Total Head in Ft.	U. S. Gals. per Hr.	Total Head in Ft.	U. S. Gals. per Hr.	Total Head in Ft	
1 3/4 1 7/8 2 1/4 2 3/2 2 3/4 3 3 1/2	130	365	115	425	95	470	
1 1/8	150 175	315	135	370	110	410	
21/	215	260 220	160 195	295 255	125	345	
2 16	230	165	200	190	165 170	290	
2 3/4	330	135	290	160	245	215 170	
3	390	110	340	125	290	145	
3 1/2	520	95	450	110	380	120	
4	700	80	620	95	535	105	
4 1/2	890	65	775	75	665	85	
5	1110	40	1015	45	920	55	

Description	Approx. Shpg. Wt. Lbs.	List Price
3 Lengths Wood Pump Rod and Couplings	17	\$ 1.40
Pump Slide	3	. 50
Splice Plates	8	. 55
Windlass Complete	7	. 80

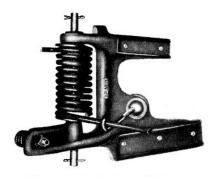


Here is a typical installation of an F-M Eclipse 10 foot windmill. The mill furnishes water under pressure for a 240 acre stock farm, two large service stations, and the residence.

This windmill pressure system has been made possible by the installation of a large storage tank in the

attic of the service station pictured on the left. From here the water flows, under pressure to the other service station and to all parts of the farm and farm home. This type of installation provides water under pressure wherever needed and is economical to install.

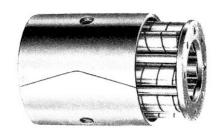
F-M ECLIPSE WINDMILLS ARE EASY TO MAINTAIN



The speed of the mill is automatically regulated by a spring governor so that the correct wind wheel speed and number of piston

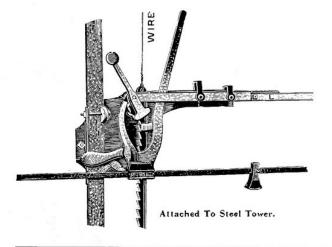
strokes per minute are maintained. Governing Action starts when the wind exceeds 18 M.P.H. and when the mill reaches a dangerous velocity — 25 miles an hour or more —the mill is swung completely "out of gear."

The circulatory system of the Eclipse mills entirely eliminates oil leakage and returns all of the lubricant to the oil reservoir where it need be replenished only once a year. All that is needed to do is remove the ½" return drain in the bottom of the oil reservoir until all of the oil is drained out, then replace the plug and fill the oil tract up to the level indicated on the housing.



Hyatt roller bearings of extra large size are used on the wheel shaft in such a manner that load is equally divided on all bearings. This permits the wheel to turn in the slightest breeze.

FAIRBANKS-MORSE WINDMILL REGULATOR



FOR AUTOMATIC STARTING FOR AUTOMATIC STOPPING

Where the windmill is to be located down in the pasture away from the farm, a windmill regulator should be used. This makes the starting and stopping of the windmill completely automatic. Think what a saving of time and labor this will mean. It is attached to a float in the stock tank on the outside of the tower. It can be placed at any height on the tower and is easily attached and adjusted. When it leaves the factory it is ready to be attached to any steel tower only requiring two pieces of plank 2" x 12" x 2' long for the float. This regulator insures the use of the mill 24 hrs. a day instead of about 10 hours without it, and takes complete charge of the mill night and day.

List Price - \$8.75.

Galvanized Four-Post Steel Towers For Eclipse Windmills---

Sturdily Constructed --- Cross Girts Every Five Feet--- Available in Ten Foot Sections

The Fairbanks-Morse towers for use with the Eclipse windmill have been designed with the strength and durability necessary to withstand the severe strains of windmill service. All of the towers have four corner-posts with girts 5 ft. apart.

The F-M tower is made in 10 foot sections in heights of from 20 ft. to 60 ft. The tower is available in different models. The No. 1 tower is satisfactory for use with the 8 ft. windmill. The No. 2 tower is of heavier construction. designed for use with the 10 ft. mill but it can also be used with the 8 ft. mill where a heavier tower is desired.

All of the F-M towers are designed so that they may be erected in place, one section at a time, or erected on the ground and raised into place by means of a gin pole after the tower and mill are assembled.

Corner Posts: The corner posts are made of heavy angle steel, galvanized, capable of withstanding severe strains. The posts are securely bolted together at the top through the medium cf four heavy steel plates which permit of an even distribution of the windmill weight on each of the four corner posts.

Cross Girts: Of galvanized angle steel, placed at 5 ft. intervals throughout the entire height of the tower. The first girt is placed close to the ground, thus eliminating the weakness that is found in many makes of towers. The closeness of the girts also gives better support to the side ladder of the tower.

Pump Pole Guides: At intervals of 10 ft. in the tower, two steel guide rods are placed with bearing points at both ends. These prevent buckling of the pump pole, making it possible for the latter to

take full, even pumping

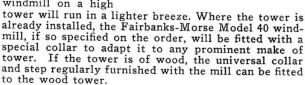
Braces: Each ten foot section is further braced by eight twisted heavy galvanized steel wire braces, the loop ends of which fit over the long girt-to-posts bolts. Tension adjusting clips and bolts are provided for attachment to the braces where they cross the horizontal bracing. Tension on the braces cam be easily changed simply by moving the clips.

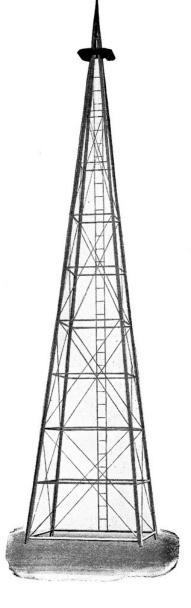
Ladder and Platform: The ladder is made of angle iron with formed steel steps riveted thereon. A platform with an angle iron steel frame and banded wood top is securely bolted to the corner posts.

Anchor Posts:
The anchor posts,
made in three parts,
consist of a heavy
galvanized angle
five feet long which
in service is bolted
to two heavy angles
forming a plate at
the bottom of anchor, the entire assembly being galvanized to prevent
rust. Anchor posts
are shipped in two
parts for compactness.

Use A High Tower

The sole purpose of the tower is to get the wind wheel up away from eddying ground currents, where it will receive a steady wind. It is important therefore to use a tower of ample height. The center of the wind wheel should be at least 15 ft. above any wind obstruction within 400 ft. of the tower. A windmill on a high





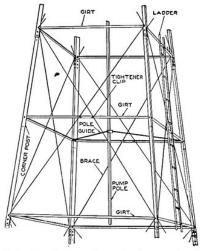
TOWER SPECIFICATIONS

	No. 1	No. 2	No. 3
SIZE ANGLES: Up to 40' in height Bottom 10' of 50' Towers. Bottom 20' of 60' Towers.	2" x2" x ½" 2 ½"x2 ½"x ½"x ½" 2 ½"x2 ½"x ½"	2 ½ "x2 ½ "x ½" 3" x3" x ½" 3" x3" x ½"	2 ½ "x2 ½ "x ½ "x ½ " 2 ½ "x2 ½ "x ¾ 6" 2 ½ "x2 ½ "x ¾ 6"
ANCHOR PLATES: Up to 40' in height Over 40' in height	10"x10"x3/6" 12"x12"x3/6"	10"x10"x ³ /6" 12"x12"x ³ /6"	10"x10"x3/6" 12"x12"x3/6"

1942

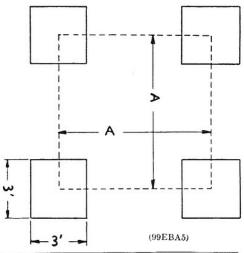
Anchor Post for Model F-M Tower.





Typical 10 ft. section of tower showing braces, pump pole guide, tightener clips, etc., for towers assembled on the ground and raised into place.

ANCHOR POST HOLE DIMENSIONS



Height of Tower	(A) Girts above Splice	(A) Girts below Splice
10 ft.	27 ½"	25 3/4"
20 ft.	50 34"	49"
30 ft.	74"	72 1/4"
40 ft.	97"	951/4"
50 ft.	119 34*	118*
60 ft.	142 1/4"	140 1/2"

These above dimensions are for the top end of anchor posts, not the lower end in concrete. The spread at the lower end would be approximately 11½ wider. Four holes each about 4'-6' deep are necessary to anchor the Nos. 1, 2 and 3 towers.

Ease of Erection: The towers may be assembled "on the ground" and raised into place by means of a shear or gin pole or they may be built "in place" from the ground up, section by section. All corner built "in place" from the ground up, section by section. All corner posts are punched to permit of either method of erection.

TOWERS

When erected "in place" the cross girts are placed below the splice throughout the entire length of the tower. When erected "on the ground" the cross girts are placed above the splice.

MOUNTING OF STEEL ECLIPSE MILLS ON TOWERS OF OTHER MAKE:

When it is desired to mount the 6, 8 and 10 ft. Eclipse mill on a tower of another manufacture, the necessary adapters can be furnished with the mill, provided the make of tower is specified on the order. For adaption of the 8 and 10 ft. mills the extra charge for the necessary adapteds will be as follows: (Always specify make of tower and number of posts.

4 POST TOWERS	8-10 ft. Sizes LIST PRICE
F-M Model "E"	\$1.50
F-M Model "F"	1.50
Flint and Walling or Star	
Stover	
Samson	2.75
Dandy	2.75
Dempster	
I. X. L	
Woodmanse	
Aermotor—Stub Tower	
Challenge	
Butler ?	
Baker	
May	
Freeman	
Stub for Wood Tower, 6 and 8 ft	
Stub for Wood Tower, 10 ft	6.00
3 POST TOWERS	
Aermotor—Stub Tower	\$5.40
Appleton—Stub Tower	
Woodmanse	

EXTRA LENGTHS WOOD PUMP POLE

If pump pole beyond the 36 ft. regularly furnished with the mill is required, there will be an extra charge as follows:

Size	Length	USED WITH	Price Per	Price, Splice
Pole	Feet		Length	Plates, Pair
13/8" x 13/8"	12	8 and 10 Ft. Mills	\$1.40	\$1.05

4-POST GALVANIZED STEEL TOWERS (Cross Girts Every 5 Feet)

FOR ECLIPSE WINDMILLS

All Towers are hot galvanized after fabrication. Towers are complete with anchor posts, braces, platform, ladder and cross girts at 5 ft. intervals throughout height of the Tower. Prices on 50 ft. and 60 ft. Towers include the extra Pump Pole, Pump Pole Couplings, and Pullout Wire for the 5th and 6th sections.

Mill	Tower Symbol	Outfit No.	Height Ft.	Approx. Ship. Wt.	List Price
For 8 ft. Mill	No. 1-W	5221 A 5222 A 5223 A 5224 A 5225 A	20 30 40 50 60	310 475 650 875 1155	\$ 39.00 58.75 79.50 106.00 114.50
For 10 ft. Mills	No. 2-W	5226A 5227A 5228A 5229A 5230A	20 30 40 50 60	360 525 725 1025 1325	45.25 64.75 88.75 124.50 160.50
	No. 3-W	5233 A 5234 A 5235 A 5236 A 5237 A	20 30 40 50 60	390 560 775 1100 1350	49.50 69.00 95.50 135.00 172.50

			-	
ST	TIIR	TO	WE	PC

Outfit No.	Height, Ft.	DESCRIPTION	Code Word	Approx. Shipping Weight, Lbs.	Sales Price F.O.B. Factory
5248 5249 5315	4 5	For 8 Ft. Mills	VLOPA VLORC VLOGG	40 50	\$6.00 6.80 .65



Helical Cut Steel Pinions and Semi Steel Gears.

Gears like the timing gears in a car, no back lash. One tooth never lets go till the next one takes a hold. A Windmill that will give SERVICE and requires attention but once a year, to renew the oil—Priced right.

Write for special agency proposition.

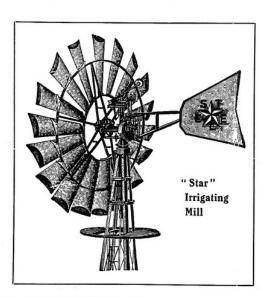
FAIRBURY WINDMILL CO., Fairbury, Neb.

1924

Flint@Walling Mfg.Co.

530 Oak Street, Kendallville, Ind.

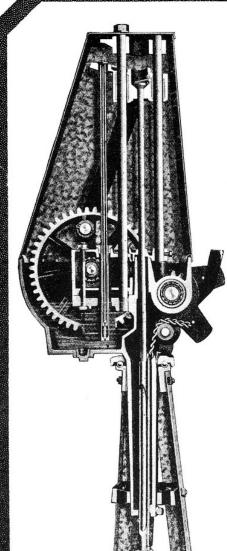
"STAR" WIND MILLS



Designed particularly for the service of supplying large quantities of water under all the variable conditions of the wind.

Galvanized Steel or Wood

All sizes, 4 to 26 ft. in diameter WITH BALL BEARINGS



Excels in Light Winds

All shafts, bearings, and guides of the Model 24 Star Windmill are effectively and positively oiled.

This illustration of the Model 24 Star, showing engine cut in half, shows the simplicity of the Star and its lubricating system. At each revolution of the crank shaft, a simple plunger oil pump is operated, delivering oil to the top of crosshead, from which point it flows to lubricate the guide rods, upper pitman bearings and drive shaft bearings. The large gears dip in oil, providing lubrication for lower pitman bearings and crank shaft.

The Model 24 Star may be had with either Timken Tapered Roller or our own NO-OIL-EM Bearings. One filling of crank case each year provides ideal lubrication, enabling the Star to excel in pumping water in light winds.

May be had in 7, 8, 10 and 12 foot

Complete description, prices and name of your nearest distributor on request.

Flint & Walling Manufacturing Co.

Kendallville, Indiana

Running - in - oil STAR WINDMILLS



ELECTRIFY
WITH
NATIONAL
A UNIT
FOR EVERY PURSE

Complete line of wind power
units, engine generators,
batteries,

National Air-Zephyr. Automatic wind power unit, protected against storms, will last a lifetime. 1,250 watts to 5,000 watts, in 32 and 110 volts.

National Engine Generators.

National Engine Generators.
Rusged oversize design in six and 32 volts—six models ranging from 150 to 1,500 watts.
National Farmlight Batteries. Backed by 15 years experience. 8 sizes from 110 ampere hours to 420 ampere hours.

See your National dealer or write to the National Battery Co., Dept. F-9, 1728 Roblyn Ave., St. Paul, Minn.

NATIONAL BATTERY CO

1936

1935

Pumping Efficiency Increased
Wherever This New
Star Is Used







1927

1903



Don't buy a poor wind mill. Don't pay a double price. Send direct to our factory for catalogue of the

Freeman Steel Wind Mills

and four post angle steel towers. A complete line of pumping and power mills of the highest grade at extremely low prices. We can save you money on a **good** article.

S. Freeman & Sons Mfg. Co., 107 Hamilton St., Racine, Wis.

A complete line of Feed and Ensilage Cutters, Corn Shellers. Wood Saws, etc., at low prices,

KER SELF INDMIL



The Finest Windmill in the Wind

> Requires only one oiling a year. The most economical water pumping machine in the world.

The most sails to the wheel. Stiff and sturdy to withstand severest storms.

Working Parts Run In Oil

Noiseless and Easy-Running

Can be easily placed on other make Towers. Will pump the most water at least cost.

The Heller-Aller Co., Napoleon, Ohio





RUN-IN



B est for the Price A lways on the Job K nown the World Over Excellent in Quality R un-In-Oil

Distributors

The Chandler Pump & Supply Co., Kansas City, Mo. The Chamberlin Supply Co., Oklahoma City, Okla.

THE HELLER-ALLER CO.

NAPOLEON, OHIO

1926

-BEST---

BY FAR IN

Wind Power

is the "Imperial" wind engine made at Brantford, Ont., by Goold, Shapley & Muir Ltd. Under the most severe test in competition with other makes, this Wind Mill has never failed to come out top dog.

Made throughout of best quality material, and every unit is thoroughly tested and guaranteed before leaving the works.

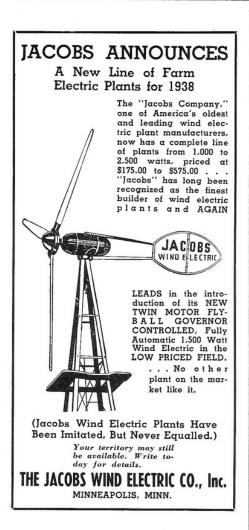
Write for Catalogue and details of the FUEL SAVING of the IDEAL. Factory: Brantford

Goold Shapley & Muir Co., Ltd.

230 Princess St., Winnipeg

1910

Proof against any Wind Storm that will not . . move a town from its foundations . .









1935



Here's really BIG News. Yes—A "Jacobs Built" fully guaranteed Electric Wind Plant ready for the farm trade after many months of testing under all conditions...

tarm trade after many months of testing under all conditions Modernize and electrify you home. Have amply electricity at all times for lights, motors and appliances. "Jacobs" has a reputation of over eight years of perfect performance, NEVER A BURNED OUT GENERATOR. Admiral Byrd used a "Jacobs" at the South Pole. Largest generator, slower operating speeds. Other "Jacobs" electric wind power plants—1.250 watts, 1,500-2000 watt, built and guaranted by "Jacobs," one of the oldest Wind Electric Companies in America, with plants operating in many parts of the world . . An interesting folder is yours FREE. Also name of nearest "Jacobs" dealer. Write today, it will pay.

The Jacobs Wind Electric Co., Inc. 2111 Washington Ave. No. Minneapolis, Minn.



1936





1900



1908



NEW 1938 PHILCO **FARM RADIO**

6-volt Battery plus the great PHILCO SKY-CHARGER that gives you power for both radio and a number of electric lights at a \$12 saving on the Sky-Charger cost! Never before such an offer! Radio entertainment

at an operating cost of less than 1 centa week...
thus Free Demonstration, Liberal Allowance for your old radio or any musical instrument, and Easy Terms. Hurry , send coupon for FREE \$12 Credit Check! Mail in envelope

or paste on penny postcard.

-PHILCO-(**NEW PHILCO** 10-FOOT SKY-CHARGER Made by Parris-Dunn Corp.



THIS COUPON TODAY!

Beury Bldg., 3701 N. Broad St., Philadelphia, Pa. Please send, without cost to me, the \$12 Credit Check with full details of Special Offer—plus new, beautifully-illustrated PHILCO folder.

TAT	_		_
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Address or R. F. D.

State____

1924

PHILCO 39K

For 6-volt operation. American and Foreign reception. Audio System, Concert Grand Dial, 3-Point Tone Control and Dial, 3-Point Tone Control and many other big features. Gorgeous cabinet. Tremendous \$69.95 valuel Less battery.

PHILCO FARM RADIOS

\$ 29.95

Electric Sets — \$22.50 up Prices Slightly Higher Denver and West

1910





The Light Running Canadian Airmotor has led the procession for 16 years. Get one to water your stock this season. It will save you time, money and strength.

A Good Pump on the farm is a "joy forever". Our line of Toronto Wood, Iron and Galvanised Gusher Pumps, single and double acting. Also our Aylmer

Line of Double and Single acting pumps, give you the greatest variety to select from. Are sold by the Implement and Hardware trade every where.

Aylmer Standard Scales all Styles are the standard of Excellence. The Farmers Wagon & Stock Scale, Cap. 2000 lbs. with 3 point bearing will save you its price in one year and last you a life time. Write for our Booklet on scales, pumps and windmills.

ONTARIO WIND ENGINE & PUMP COMPANY, LTD. WINNIPEG CALGARY

1901



SEND NO MONEY

if you live within 500 miles of Chicago, (if further, send \$1.00), cut this ad out and send to us, and we will send you this. THE BEST 8-FOOT plete with wheel, vane, chain, wire and rod, by freight, C. O. D., subject to camination. You can examine the windmillat your nearest railroad station, and if you find it perfectly satisfactory, exactly as represented, one of the best steel windmills made, and the equal of mills soid by others at double our price, pay the rail-S14.75 rod agent our special offer Price S14.75 rod agent our special offer Price S14.75 rod agent our special offer s

RURALITE ENGINEERING COMPANY, Sioux City, Iowa, for literature and information on 32-volt and 6-volt Ruralite chargers. 1937

too late.

Write

chise Today-tomorrow may be



The Manitoba Windmill & Pump Co., Ltd.
BOX 301
BRANDON, MAN.



SEARS, ROEBUCK & CO., CHICAGO.

1902



MIND- \$14.30 buys MIND- \$14.30 the MIND- \$14.30 the MILL Street Windmill TOWER. Every mill covered by a SINDING GUARANTIE. FOR GREAT- EST WINDMILL OFFER EVER MADE, cut this ad. out and mail to SEARS, ROEBUCK & CO., 11LL.

1937

Build Your Own
Wind Light Plant from auto generator.
We show you how. Make money building
for others. Light your buildings, play radio,
operate washing machine and other motors.
Dime brings complete plans and 1937 catalog. Over 50 other changes for 6-12-32 and
110 volt plants. Satisfaction guaranteed.
LEJAY MFG. CO., 1411 W. Lake, Minneapolis, Minn.





DUPLEX MANUFACTURING CO. st. 1882 Superior, Wisconsin

Double-Gear Center-Lift Principle

which eliminates the which eliminates the side - racking strain and friction, doubles the life of the mill and enables it to pump more water in lighter winds than any other mill made.

Write today for beautifully illustrated catalog.

STOVER MFG. CO.

30 Samson Ave., FREEPORT, ILL.

1910



THE DOUBLE-CEAR IS

This feature alone places the **Samson** in a class by itself. It consists of two (2) gearings engaging each other, making two (2) trains to transmit power to the pump. The entire mechanism is ingeniously simple, giving the least resistance or friction and precluding the danger of strain on any part. The gear case has four (4) bearings or points of contact, giving great rigidity and strength to the operating parts. The weight of the wheel is borne squarely by a long bearing within its own hub. Every part is specially contrived to withstand sudden and violent storms, to distribute weight, and minimize wear. The tower, sails and vane are constructed of rust-proof galvanized steel.

We Guarantee the Samson Windmill

To be made of good material, and to be stronger, more perfectly self regulating than any other. Its name indicates its strength. Read this over again, then send for our free booklet. We have a book that tells

An Interesting and Instructive Book about Windmills-FREE.

about windmills—shows pictures of them in every country, and tells all that is worth knowing about them. It will interest you, and show you the differences. You will know the right kind from the wrong kind. It is free. Just write for it, and don't buy until you see it.

THE STOVER MANUFACTURING CO., Box I, Freeport, III.







WINDMILL.

1935

Every part has improved and designed



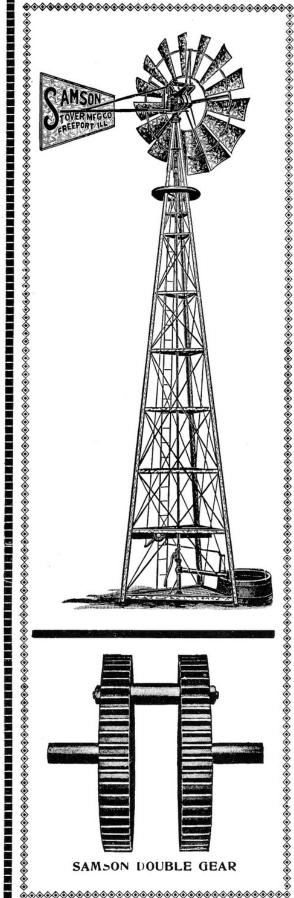
STOVER MFG. & ENGINE COMPANY

Manufacturers of

Engines, Pump Jacks, Galvanized Towers, Feed Grinders, Corn Shellers,

Limestone Pulverizers, Saw Frames, Drag Saws, Tank Heaters and Stock Waterers

FREEPORT, ILLINOIS, DEPT. FME





The Samson

GALVANIZED STEEL WIND MILL

The Strongest and Best Mill on Earth

It is a double-geared mill and is the latest great advance in wind-mill construction.

The capacity of our new wind-mill factory is 75,000 mills a year--the greatest capacity of any factory of its kind on earth.

THE SAMSON.

is a double-geared mill and is the latest great advance in wind-mill construction.

It will be readily seen that this double gear imparts double the strength to the Samson over that of any other mill of equal size. Since the gear is double and the strain of work is equally divided between the two gears, there is no side draft, shake or wobble to cut out the gears. The gearing, therefore, has four times the life and wearing qualities of any single gear.

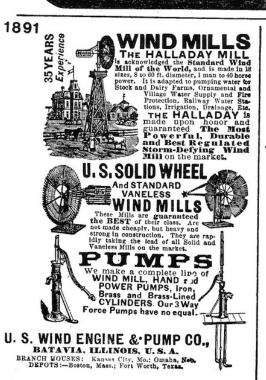
All interested in irrigation should write us for our finely illustrated book on irrigation matters, which will be sent free to all who mention THE IRRIGA-TION AGE. This work contains all necessary information for establishing an irrigation plant by wind power.

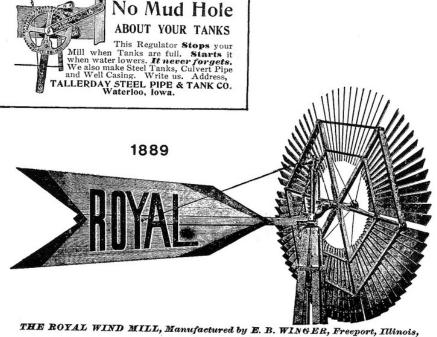
Remember We Guarantee the Samson

The Stover Manf'g Co.

FREEPORT, ILL.







"BIG CITY" RADIO RECEPTION

Comes to the Farm!

THAN 50C A YEAR Power Operating Cost Power Operating Cost



RADIN EADERS OF THE



ANNOUNCE AMAZING NEW **6-VOLT RADIOS POWERED BY**

Gree Electricity from the Wind



ALSO ADMIRAL, BELMONT, CLARION, FADA, FRESHMAN, GOODYEAR, PATTERSON, PILOT, STROMBERG-CARLSON AND MANY OTHERS

GENUINE RADIO 6-VOLT DeLUXE

FARM homes can now enjoy every advantage of "big-city" radio reception. Amazing new farm radios . . . equal to the finest city radios, but powered by FREE ELECTRICITY FROM THE WIND . . . have been developed by these Radio Leaders of the World. They offer an utterly new kind of farm radio enjoyment at an utterly new low operating cost.

These new 1938 farm radios are designed for use with the famous 6-Volt DeLuxe Wincharger, which turns FREE WIND POWER into electricity. Now you can have all the thrilling radio entertainment you want-for less than 50c a year power operating cost! No "B" batteries to buy. No expensive recharging. These radios operate from a single storage battery which can be kept fully charged at all times with a Wincharger. You can run your radio as much as you want, and there's usually current to spare for three or four lights, fans, etc., in addition to radio.

More than 500,000 delighted listeners in all parts of the world now enjoy the benefits of Wincharger's FREE ELEC-TRICITY FROM THE WIND. You can, too! All you need to do is harness the wind that blows over your farm.

Go to any radio dealer today. Let him demonstrate these wonderful new farm radios, and show you the genuine Wincharger. He will tell you how you can get the regular \$25 DeLuxe Wincharger with your new radio for only \$17.50-a clear cash saving of \$7.50!

See Any Radio Dealer Today!

WINCHARGER CORPORATION, SIOUX CITY, IOWA

World's Largest Manufacturers of Wind-Electric Equipment

BUILT TO LAST FOR YEARS!

Only the Genuine Wincharger
Offers All These Long-Life Features:
6-Foot Albers Airfoil Propeller—gets all the power from the wind. Proved 20% to 50% more efficient in wind-tunnel tests. Copper banded and copper sheathed.
... Automatic Dual-Purpose Governor—acts as flywheel in low or gusty winds; governs speed in high wind... Double-Brush Collector Ring—makes perfect contact at all times... Genuine Delco-Remy Generator—designed and built specially for Wincharger by the world's largest generator manufacturers... Ball-Bearing Turntable—allows Wincharger to turn freely, always facing directly into the wind... Auto-Type Brake—operates so easily that even a child can stop Wincharger in a high wind... Rigid Tail Vane— Wincharger in a high wind. . . . Rigid Tail Vane— keeps Wincharger headed into wind for maximum power output; no complicated tip-up devices; no swinging tail vanes. . . . Wincharger Instrument Panel and Wind-Electric Relay—tells amount of charge or discharge at any time.



STURDY ANGLE-IRON TOWER

has four legs of rigid rail steel, safe for your housetop and safe to climb. Standard equipment, 5-foot tower; also available with 10-foot tower.

WINCHARGER CORPORATION
Dept. CG 1037, Sioux City, Iowa
Tell me how I can have ELECTRICITY on my
farm for only 50c a year power operating cost! Name.....

COUNTY.....State....

Why put up with the inconvenience of kerosene or acetylene lights and hand-operated home appliances when you can have electricity—free.



`The FRITCHLE Wind-Electric System



generates all the electric current you can use—and at no cost at all. Your windmill pumps your water—at the same time storing up electricity for your lighting system, separator, milking machine, vacuum cleaner and a hundred other uses.

No odor, no noise, no dirt. Silent and efficient. The Fritchle Wind-Electric System is not an experiment.

Dealers

A farm electric plant that also pumps water and operates without trouble or expense is indeed an attractive proposition. If we are not already represented in your territory write us today.

Scores of these outfits in constant use for years prove their practicability and long life.

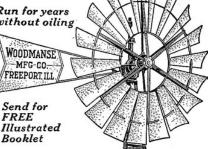
Woodmanse Oilless Windmills

Sturdily built of the best materials. Woodmanse mills will last longer with less attention and give greater satisfaction than any others. Backed by fifty years of dependable performance.

WOODMANSE MFG. CO. **Box 26** FREEPORT, ILL.



Send for FREE Booklet



1923



The Perfectly Oiled Mill

Distributed by: A. Y. McDONALD MFG. CO., Omaha, Neb.; Des Moines, Iowa; Dubuque, Iowa; Sioux City, Iowa; Kansas City, Mo.; Grand Island, Neb.; Minneapolis, Minn. COOK SUPPLY CO., Oklahoma City, Okla. JAHNS SUPPLY CO., Ft. Worth, Texas. NORTH TEXAS HDW., Vernon, Texas. HODGES BROS., Lubbock, Texas.

Woodmanse Manufacturing Co. Freeport, Illinois

1934

1935

HARNESS the WIND to YOUR L'TATRO BATTERY



At last the practical wind-charger! Metal Blades . . . Generates in moderate wind . . Automatic speed control! Send name and address for complete information. QUEEN STOVE WORKS Box SE, Albert Lea, Minn.

1938

SAVE UP TO

\$1550 ON A DELUXE MODEL ORIGINAL WINCHARGER

through Savings Cer-tificate given FREE to every purchaser of a Zenith Farm Radio.

FREPOWER From the Air

No more buying dry batter-ies ortaking bat-teries to town for recharging.

CHILDREN, GROWN-UPS,

FATHER, MOTHER,
DAUGHTER
and the HELP—
Everybody enjoys
a Zenith—entertainment—crops— markets—weather—planes—police—



EUROPE, SOUTH AMERICA or the ORIENT guaranteed every day or your money back on all short wave Zeniths.

Zenith offers many models—all reasonably priced in Farm or City sets on easy terms.

ZENITH RADIO CORPORATION 6001 Dickens Avenue, Chicago

Without obligation, send me Wincharger Savings Certificate (FREE!); also send catalog.

☐ I have high-line power

I don't have high-line power

Name.....

City.....State.....

ZENITH RADIO CORP. . CHICAGO





THE BACKUS MOTOR is the cheapest power and the water Companies advise the Backus. It stands without an equal. Also Gas and Gason Engines. Agents wanted. Send for special circular to BACKUS WATER MOTOR CO., Newark N. J. known for driving all kinds of light machinery without an equal. Also Gas and Gasoline



(for one month only) to introduce our new back=

geared water motor. Accurately cut gears run in oil-tight case. All bearings bronze. For mechanical construction and efficiency this motor cannot be excelled. Its application is unlimited for small power. 40 lbs. pressure will run washing machine. 7-inch bucket wheel geared 7 to 1. Complete with two pulleys and emery wheel.

Don't let this, the best motor ever offered, get by you. Order at once. A good Christmas present for your boy. Fully guaranteed. Money back if not satisfied. Have a good proposition for agents Cherington Mfg. Co., Waukegan, Illinois

1909



1908

1908



\$3.50 A Backus Water Motor

For Polishing, Grinding, and Power

Can be screwed on any faucet

BACKUS WATER MOTOR CO., Newark, N. J.



SUPPLIES FROM
HYDRANT PRESSURE
the cheapest power known.
Invaluable for blowing
Church Organs, running
Frinting Fresses, Sewing
stachines in House Keng,
Turning Lathes, Scroll
Saws, Grindstones, Coffee
Mills, Saussge Machines,
Feed Chether, the compact of the compact stacks, and the compact steady will work
at any pressure of water
above 15 lb.; at 40 lb. pressure has 4-horse power, and
capacity up to 10-horse. capacity up to 10-power. Prices from \$15 to \$300. Send for circular to

THE BACKUS WATER MOTOR CO., Newark, N. J.

1887

1908

Let the Red Devi

WATER MOTOR oYourWork

construction that is scientifically and mechanically perfect. The most successful small water motor made. Our tremen

dous output brings the price down within the reach of every mechanic, every householder. Thousands are giving satisfaction. Each motor tested carefully and fully guaranteed.



Furnished complete with pulley, belt and different outfits. The most convenient and economical power for small tools, fans, blow-

ers, etc. Used extensively by mechanics, dentists, druggists, grocers, butchers, plumbers, etc. In the home - to run washing machine, sewing machine, grind knives, polish silver, etc.

4 in Motor on $\frac{1}{2}$ in Pipe, 80 lbs. pressure, gives $\frac{1}{2}$ H. P. 6 in Motor on $\frac{1}{2}$ in Pipe, 80 lbs. pressure, gives $\frac{1}{2}$ H. P. 6 in Motor on $\frac{1}{2}$ in Pipe, 60 lbs. pressure, gives $\frac{1}{2}$ H. P.

No. 1492 for grinding, polishing, buffing, run sewing machine, bottle washer, etc.

Price with emery wheel, buffing wheel, silver polish and pulley, \$3.00. Motor and Pulley only \$2.50. 1/8 horse power on 80 lbs. pressure, speeds 3000 to 5000 revolutions per minute.

> 4 inch Motor with Emery Wheel





6-in. Motor and Washing Machine

6 inch Motor

No. 1992 for washing machine and a hundred other things.

Power for small tools, 1/4 horse power on ½ inch pipe, 80 lbs. pressure; 1 horse power on 2 inch pipe, 60 lbs. pressure. New net price, \$5.00 cash with order.

Dept. O

Divine Water Motor Company Utica, New York, U. S. A.

For the name of your local hardware or tool dealer we will send you free booklet on

"THEORY AND DESIGN OF WATER MOTORS."





The Clipper Water Motor

We do not claim it THE CHEAPEST, but we do claim it THE BEST. Send \$7.50 and get one of these 6-inch motors—regular price \$10. Send P.O. order, Regist'd letter or N.Y. draft.

L. E. RHODES HARTFORD, CONN.

900 BALL BEARING FAUCET

WATER MOTOR Made of cast toy, with emery wheel, polishing wheel, pulley, wrench and washers. A household necessity. Sharpens cutlery and tools, runs light machinery, etc. Don't delay. Order \$200 now. ONLY

THE EDGAR MFG. CO. 104-P Hanover St. BOSTON, MASS., U. S. A.

1910



Norton Improved Water Motor

Has the high speed required for grinding, polishing, etc. It also has a power side where the speed is reduced to 1000 Revolutions, thus making it an ideal motor for WASHING MACHINES with WRINGER ATTACHMENT. NO OPEN GEARS TO CATCH. Made of solid brass. Sent on receipt of \$6.50, express to be paid by receiver. Shipping weight 6 pounds. Norton Water Motor Co., Inc., Roslindale, Mass.

Complete with emery wheel, buff wheel, pulley to run sewing and washing machine, polish. In some cities where we have no agents, and where the water pressure is good, as ample motor will be given free; apply at once if you want to make some extra money, or if you can devote your whole time, liberal salary and commission will be paid.

ALCOHOL STOVES, LAMPS AND FLAT IRONS

ENGINEERS WANTED

to send for catalog of Indicators, Reducing Wheels, Planimeters. Address,

LIPPINCOTT M. S. CO.,

Newark. **New Jersey** 1908

1911

1911

"Norton" Water Motors Lead Them All

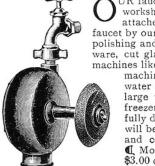
"Model B," for grinding, polishing, \$3.50 running fans, etc.
"Norton Improved with Patented combination shift gear, for flat or \$6.50

Very powerful. Catalogue sent upon request

NORTON WATER MOTOR CO., Roslindale, Mass.

1906

Water Motors Give Free Power



UR faucet water motors bring a hydraulic water plant into every home and workshop-cheapest power in the world. Our faucet water motors can be attached instantly to any threaded faucet. Quickly attached to any smooth faucet by our universal coupling. I Faucet water motors are used for buffing, polishing and grinding. Sharpens scissors or other edged tools. Cleans silverware, cut glass, kitchen utensils and all metal surfaces. Runs all kinds of light machines like lathe, saw, fan, printing press, dynamo, washing machine, sewing

machine, etc. Washes milk bottles, glasses, etc. • We are dealers in water motors which give from one-sixteenth to ten horse power. We have large water motors for the purpose of running dental lathes, ice cream freezers, organ bellows, ceiling fan, etc. Our motors and accessories are fully described and illustrated in Morton's Water Motor Book. This book will be sent absolutely free to any one upon request. It is fully illustrated and contains seventy pages—largest water motor book in the world. Morton's Little Marvel Faucet Water Motor outfit is now being sold for \$3.00 complete, consisting of water motor with strong, iron case, superior emery wheel, polishing and buffing wheels, seasoned wood pulley, polishing material, leather belting, wrench, oil can, screw driver, belt hook, and complete printed instructions.

This outfit is worth \$6.00 at retail price, but a remittance of \$3.00 buys it. ¶ The Divine Faucet motor and complete outfit which we list at \$6.00 we sell for \$4.00. ¶ The Demon Hydraulic Engine, with substantial iron case, 6 inch water wheel, for power purposes, is now being sold by us for \$6.00 We will guarantee this motor to run any make washing machine or will return the money. This motor lists at \$10.00. Our price is \$6.00, with leather belting and pulley for either flat or round belting. ■ Call and see the motors in operation, or write for free Water Motor Book. Send us \$3.00 for Morton's Little Marvel Water Motor. If it is not in every way satisfactory it may be returned at our expense and your money will be immediately refunded. **Agents Wanted.**

MORTON MFG. COMPANY, Dept. 0, 130 Fulton Street, NEW YORK

Don't Wait for the Rain-

No reason why you should, if you have a Deming Ram working for you. Once locate it properly, and your water supply is assured; a city system on your own property.

Pumping water by hand is hard work—useless, too, when you can get a Deming Ram to do it for you. Pumping engines and windmills get out of order—continually require attention. The Deming Ram needs practically none.

Farm help is costly and hard to get. That makes it all the more an object to you to cut down the work you have to *hire*, and do it with machinery that looks after itself and that does not loaf when your back is turned. The Deming Ram is always ready, always willing and does not get tired.

Do you have a spring or a flowing well? Write us the situation. We will tell you whether you can use a Ram, how much water it would deliver, and just what it would cost you to install it.

Let us submit an estimate; after that, the buying is "up to you." We ask now only your inquiry—may we have that?



Made in Seven Sizes

THE DEMING COMPANY,

Salem, Ohio

HENION & HUBBELL, General Western Agents, CHICAGO OTHER AGENCIES IN PRINCIPAL CITIES

The P Witt

In operation the ram uses the momentum of a slight fall of water from stream or spring to forcewater to an elevation many times that of the operating fall. Many capacities up to 100 gals. an hour.

The Pump That Works Without Power Costs

Thousands of Goulds rams are supplying running water to farms, dwellings, hotels, factories and railway tanks without any cost for operation or labor.

Wherever adaptable, a Goulds ram gives efficient service and brings the full satisfaction that only an adequate supply of running water can give.

Goulds Pumps and Water Systems are of many types, sizes and capacities to meet the requirements of every farm or home. Through Goulds and Goulds dealers you can have adequate running water for all household and farm purposes at a surprisingly low cost,

Write for booklet giving details of our complete line of electric and engine driven pumps and water systems for every need.

The Goulds Manufacturing Company Seneca Falls, N. Y.

Branches

Atlanta Chicago New York Pittsburgh Boston Houston Philadelphia Washington 1924

GOULDS PUMPS

AND WATER SYSTEMS





Hutchison Water Mill

At last a constant supply of fresh running water, either from the power of your spring or from the small stream near by. Economy personified. The first cost the only cost — price, \$35.00, f. o. b. Wilkinsburg. Write for descriptive matter. Agents wanted.

HUTCHISON MFG. COMPANY, Dept. 4, Wilkinsburg, Pa.

WATER RAMS

Over

13,000

Use the Ideal Ram Pumps water without expense. Operation guaranteed. Most efficient ram made. Our small rams

will pump under conditions where no others will. Plans free.

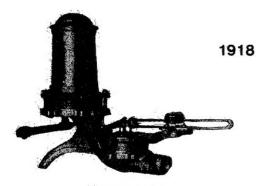
UTILITY CO. Basic Cit/, Va.



1914

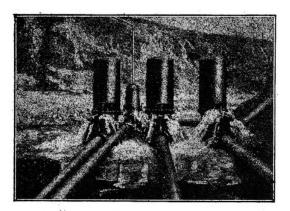
Making Water Pump Water.

The coal scarcity, which is everywhere prewalent, has focused the attention of the Mexican railroad upon the necessity of using



THE RIFE RAM

natural resources wherever possible for power purposes. As a result water-rams are now pumping water a distance of 10,000 feet for



RIFE RAMS AT WORK IN OLD MEXICO

the railroad shops and locomotive tanks of the Mexican railroad. One small ram is delivering water at the rate of 6,000 gallons a day at a height of eighty-five feet to a tank a thousand feet away.

Wherever there is a stream with a fall of three feet or more and a flow of not less than three gallons a minute, a ram may be easily installed at small expense. This clever little pump will furnish plenty of water at all times for use about the house, barns, lawn, garden, etc. It will run for months at a time without requiring a moment's attention.

It needs no fuel or on. If desired, it may be connected with a water pressure system or it will supply water under sufficient pressure to operate an overhead irrigation plant.

This method of pumping water can be adopted on many farms. The rams used by the Mexican railroad are Rife rams made by the Rife Engine Co., New York City.

Sell this Labor-Saving Pump

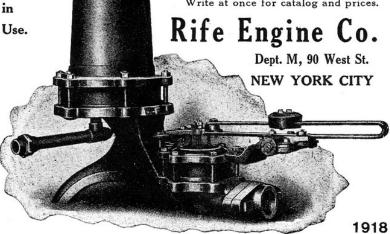
Scarcity of farm help is compelling farmers to adopt every labor-saving convenience. One of the most necessary of these is running water in house and barns. Every farmer in your community who has a stream with a capacity of three gallons or more per minute and a fall of at least three feet should have a

IFE RAN

It pumps day and night, week days and Sundays. There's nothing to give out or demand attention. It uses no fuel and never It may be easily installed without expert labor. Can be used with or without an air pressure system. Also singly or in

batteries for irrigation pumping. V. W. Joyner, Smithfield, Va., reports that his Rife Ram "forces water anywhere over the farm at a pressure of about forty pounds all the time."

Write at once for catalog and prices.



Cheap Running Water Supply for Farm and Home. Costs nothing to operate—gives all year round -unning water supply to all parts of your home, barn, stables, troughs, etc. If you live near a spring or flowing stream install a NIAGARA HYDRAULIC RAM MAGARA II DRAULIC KAM More comfort for your family—better for your stock—saves labor. Doesn't, need attention—can't get out of order. Prices really low. Free booklet. NIAGARA HYDRAULIC ENGINE CO. P.O. Box 1008, Chester, Pa.

1912



HANSON HYDRAULIC RAM.

The most efficient Ram in the market. For size and price send for circular. HANSON & RHODES, 127 West 32d Street. New York.

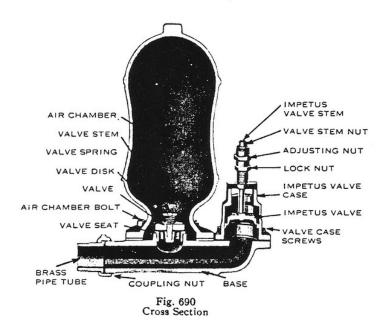
1900



GAWTHROP HYDRAULIC RAM

Why do people prefer IT? Because it is the BEST. For size and prices, send for circular. ALLEN GAWTHROP, Jr., 100 W. 4th St., Wilmington, Delaware.

HOW A RAM OPERATES



Deming Hydraulic Ram

Fig. 690

A DEMING Hydraulic Ram installed at a spring means a constant supply of fresh water in the home at practically no operating expense.

Deming Hydraulic Rams are used to elevate a part of the water supply to a point higher than the level of supply. The machine in its simple form consists of a body to which is attached an impetus or overflow valve, and an air chamber under which is a check valve.

In operation the supply water flows into the ram body through a drive pipe and passes out through the impetus valve until the column attains sufficient speed to raise this impetus valve to its seat. With no other means of escape, a small quantity of this water is forced through the check valve into the air chamber, compressing the air slightly, when the check valve closes and prevents it from returning to the drive pipe. the air, being then at a pressure greater than that due to the head in the discharge line, forces this small quantity of water into the supply tank.

At the moment the check valve closes, the column of water in the drive pipe rebounds a short distance, which removes the pressure from the impetus valve and permits it to open of its own weight. This completes one cycle. These movements continue automatically.

